

## Elektrohydraulic Servovalves Typ HVM 090



### Special features:

- high reliability
- easy service
- robust construction
- high dynamic response
- relatively insensitive to contamination
- variable metering orifices only
- $Q_{max} = 70\text{ l/min}$  at  $\Delta p = 70\text{ bar}$
- $p_{max.} = 315\text{ bar}$

### General description:

Type	:	electrical input stage, torque motor, sliding spool system
Control	:	torque motor actuated pilot spool
main spool	:	located in 4-way sliding and correlated to the same
Style of mounting	:	subplate / Cetop 05
Mounting position	:	unrestricted
Weight	:	2,8kg

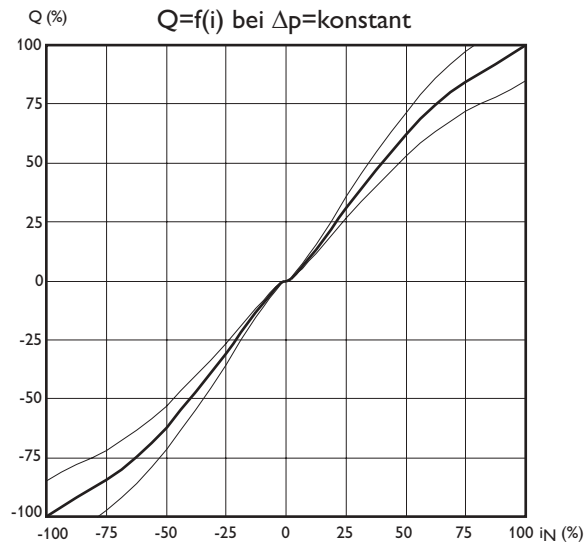
### Technical Data

#### 1. Hydraulic Data (definition according to DIN 24311)

.1	rated pressure	$p_N$	=	210	[bar]	
.2	operating pressure	$p_{b \text{ min}}$	=	10	[bar]	*in case of internal connection from L to T max.static pressure 10 bar continuously
		$p_{b \text{ max}}$	=	315	[bar]	
.2.1	return line pressure	$p_{r \text{ max}}$	=	35 % $p_b$ *		
.2.2	in case of separate leakage line	$p_{L \text{ max}}$	=	10	[bar]	
.3	max. pressure (static test pressure)	$p_{max}$	=	450	[bar]	
.4	rated flow at $\Delta p = 70\text{ bar}$	$Q_N$	=	10/20/40/60/70	[l/min]	
.5	quiescent flow, max. at $p_N$	$Q_{02}$	<	2% $Q_N$		
.6	internal max. leakage at $p_N = 210\text{ bar}$	$Q_L$	<	50	[cm <sup>3</sup> /min]	
.7	hysteresis	H	<	5% $i_N$ 3% $i_N$	(without Dither) (with Dither)	
.8	threshold sensitivity	E	<	0,5% $i_N$ 0,2% $i_N$	(without Dither) (with Dither)	
.9	threshold span	S	<	2% $i_N$ 1% $i_N$	(without Dither) (with Dither)	
.10	linearity deviation		<	10% $i_N$		
.11	flow symmetry - $Q_N$ zu + $Q_N$		<	-10..+20% $i_N$		
.12	pressure gain (see diagram)	$V_N$	>	0,3 $P_b$ / 1% $i_N$		
.13	overlap, standard	h	=	+3..+7% $i_N$		
.14	operating temperature range	$\delta M$	=	253...353	[K]	
.14.1	temperature drift		≤	2% $i_N$ / 50K		
.15	viscosity range of fluid	$\gamma_{min}$	=	10...1000 mm <sup>2</sup> /s approximate value normal: ISO VG 10...ISO VG 46		
.16	filtration of fluid		<	class 4-5 class 15/14/11	to NAS 1638 or to ISO 4406	
.17	fluid standard		=	HLP-hydraulic oils as per DIN 51524 Teil 2 (Special equipments possible)		

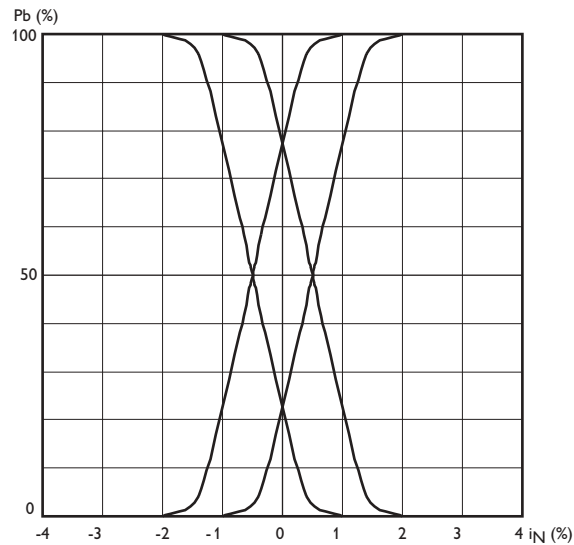
## 2. Diagrams HVM 090

Flow rate-signal function

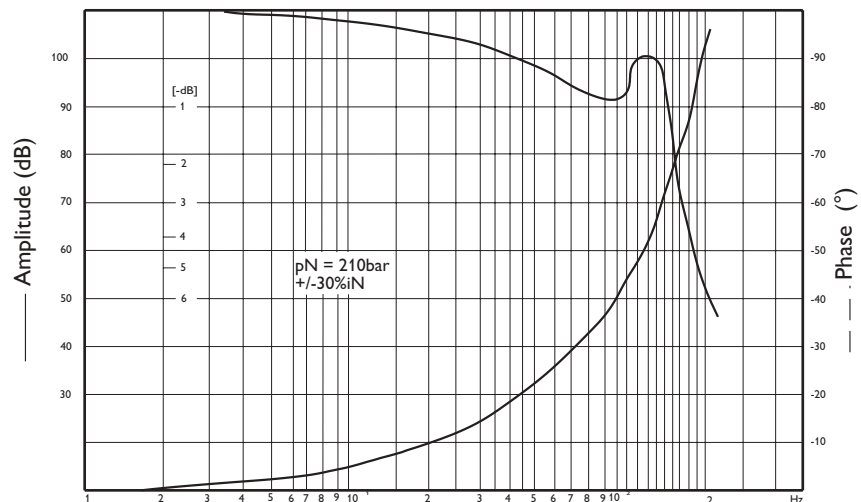


Pressure gain

$$V_p = \tan \alpha = \frac{\Delta p}{\Delta I}$$



Frequency Response



## 3. Electrical Data

### 3.1 Electrical Data without Electronic

A or C +V D or B 0V flow from P to B					Standard version coils parallel A+C: +V, D+B: 0V flow from P to B					Special equipment Coils serially A: +V, B: 0V flow from P to B					Special equipment A,B to C > A,B to D: flow from P to A				
coil type	inductance / coil	rated current	resistance	power	rated current	resistance	power	rated current	resistance	power	rated current	resistance	power						
1	86 mH	± 325 mA	11,5Ω	1,35 W	± 650 mA	6 Ω	2,7 W	± 325 mA	23 Ω	2,7 W	650 mA	11,5Ω	5,4 W						
2	320 mH	± 150 mA	60 Ω	1,35 W	± 300 mA	30 Ω	2,7 W	± 150 mA	120 Ω	2,7 W	300 mA	60 Ω	5,4 W						

### .2.1 Electrical Data with Electronic

Power supply: 24V DC (18V ... 28V)  
 Current: 350mA max.  
 Input signal: -10V ... 0,0 ... +10V  
 Input resistance: 100 kohm  
 Signal direction: from Pin D to Pin E  
 Internal coil current: 300mA ... 0mA ... -300mA  
 Test signal output: 3Volt ... 0V ... -3 Volt  
 Valve oil flow: 100% ... 0% ... -100%  
 Flow direction: +10V = P > A and B > T  
 0,0V = Valve closed  
 -10V = P > B and A > T

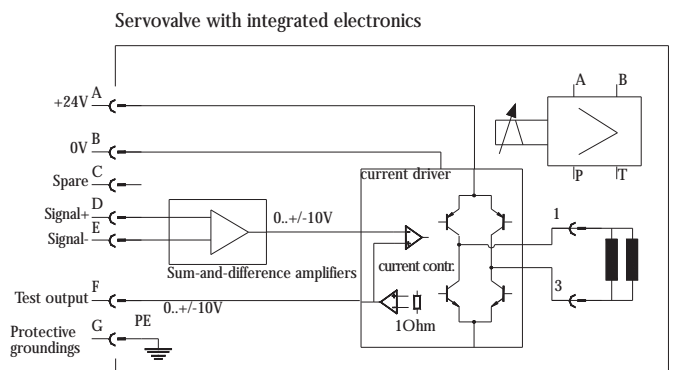
#### Reminds:

To avoid potential drifting problems, connect Pin E with low resistance (< 10 ohm) to Pin B.  
 The electrical-hydraulic working direction can be changed to reversed connection on Pin D and Pin E

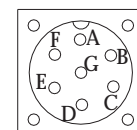
#### Cable recommendation:

twisted pair cable up to cable length 25 mtr.:  
 Type LiYCY 3x2x0,5 mm<sup>2</sup> or LiYCY4x2X0,5mm<sup>2</sup>, if you will use the test signal out.  
 up to cable length 200 mtr.:  
 Type LiYCY 3x2x0,75 mm<sup>2</sup> or LiYCY 4x2x 0,75 mm<sup>2</sup>, if you will use the test signal out.

### .2.2 Bloc diagram



connector 7 pol.  
DIN 43563



View on the valve  
Pins visible

**Order Information**

## HVM 090 - 060 - 1200 - XX - E1

<b>Model</b>	
090	
<b>Rated flow</b>	
QN at $\Delta p = 70$ bar	
010 l/min	
020 l/min	
040 l/min	
060 l/min	
070 l/min	
<b>Seal material</b>	
1 Perbunan	
2 Viton	
3 Butyl	
4 Vulkollan	
5 Ethylen-Propylen	
<b>Resistance / coil [R20]</b>	
1 11,5 $\Omega$	
2 60 $\Omega$	
<b>Overlap</b>	
0 Zero overlap	
1 Positiv overlap	
2 Negativ overlap	
<b>Amount of overlap</b>	
positive or negative	
1..9	
<b>Design letter</b>	
assigned by manufacturer	
<b>Elektronik</b>	
E1 Voltage input $\pm 10V$	
E2 Current input 4...20mA P > A	
E3 Current input 4...20mA P > B	

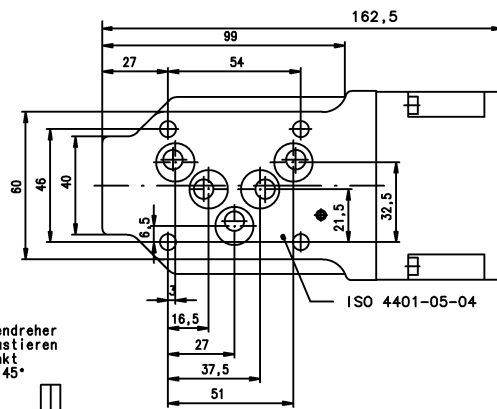
**5.Accessories:**

Description			Order No.
Connector	4pol.	CA 06 COM E 14 S2S	13018
Connector	7pol.	KE CA 06 COM 14S 7S	21855
Sub plate	NG 10	HZ 036	39276
scavenger plate	NG 10	HZ 061	39686
Box-Amplifier		BOE XXX-025-0-5-0A	46965

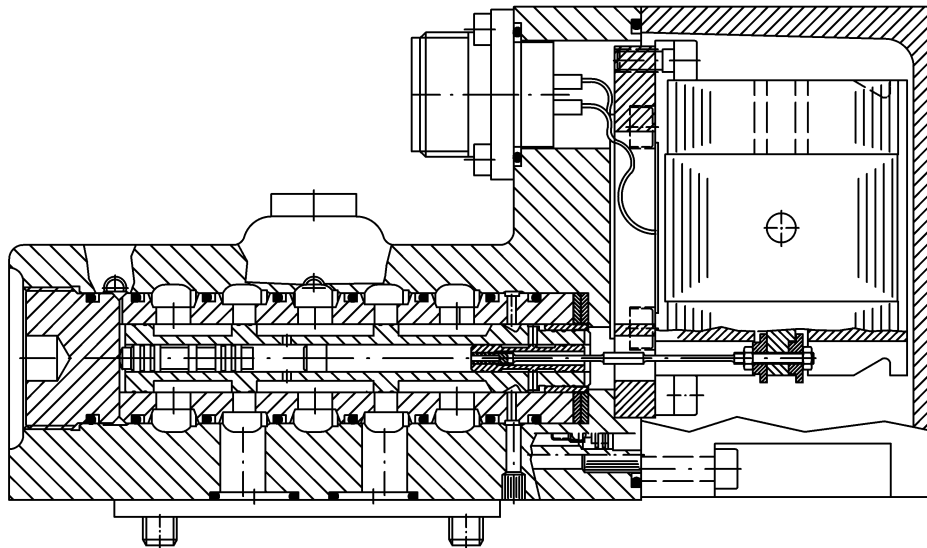
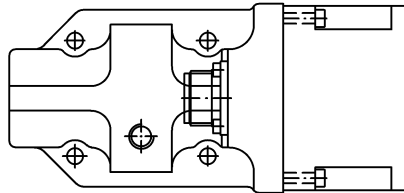
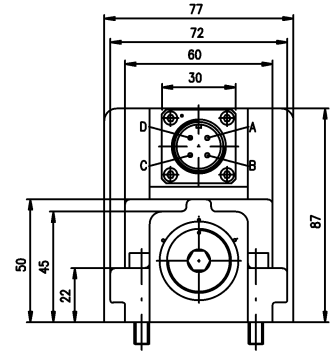
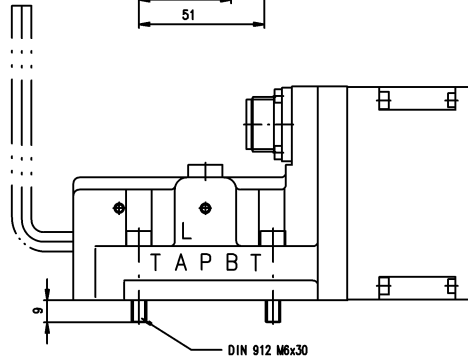
**Important remarks:**

Valve mounting surface must be flat within 0,02mm and smoothness not to exceed 6 $\mu$ m. Easy hydraulic Zero adjustment by means of Allen key S8 DIN 911. Max. permissible drain line pressure 10 bar. Valves with modified characteristics available. Modifications, which serve technical progress, remain reserving.

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Sechskantschraubendreher  
DIN 911 s8 zum Justieren  
des hydr. Nullpunkt  
Justagebereich  $\pm 45^\circ$



Angaben ohne Einheiten in mm  
All dimensions without unit in mm

Nur zur Information / Only for information

Änderungsindex / Amendment index		
Datum Date	Name Name	
dwg.	17.09.01	Dindorf

Ventil  
Valve  
**HVM 090-XXX-XXXX-XX**

Id.- Nr.  
-

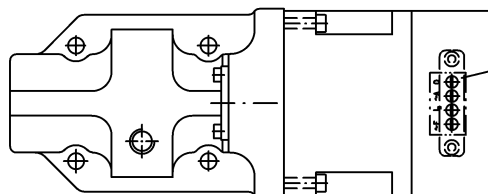
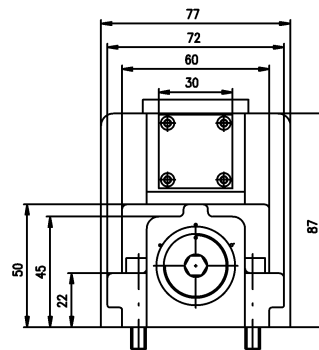
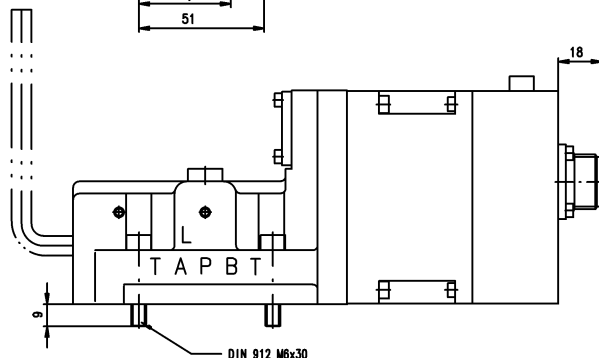
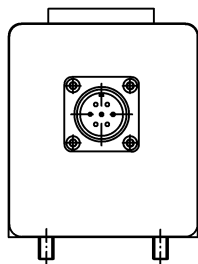
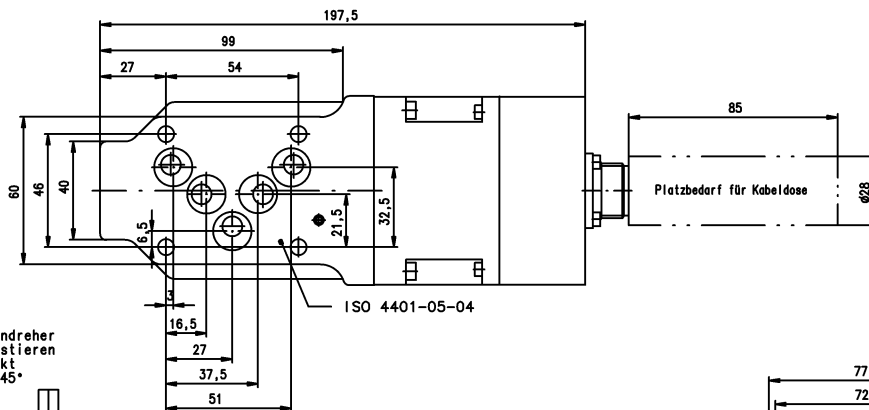
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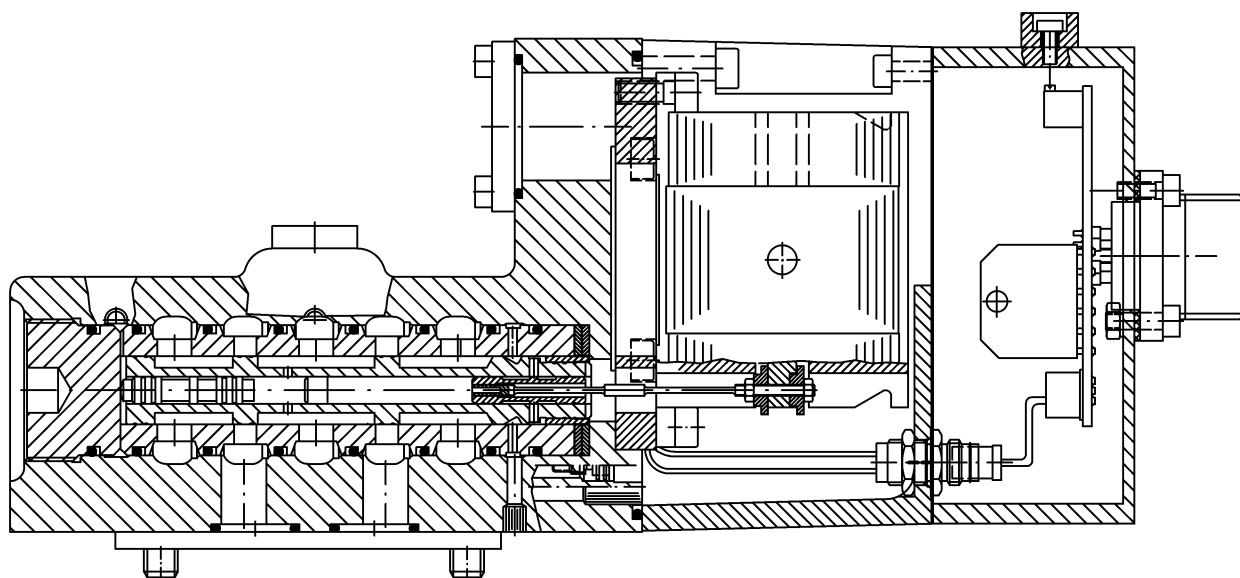
A	24 VDC ; 400 mA
B	0 V
C	Signal 0
D	± 10 V
E	0 V
F	Feedback
G	PE $\equiv$

Sechskantschraubendreher  
DIN 911 s8 zum Justieren  
des hydr. Nullpunkt  
Justagebereich ± 45°



Einstellpotis Ventilelektronik

- ~F: Ditherfrequenz
- I: Nennstrom
- A: Ditheramplitude
- 0: Nullpunkt



Angaben ohne Einheiten in mm  
All dimensions without unit in mm

Nur zur Information / Only for information

Änderungsindex / Amendment index		
-		
Datum Date	Name Name	
dwg.	17.09.01	Dindorf

Ventil  
Valve

HVM 090-XXX-XXXX-XX-EX

Id.- Nr.

-



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